# **PRO CRETE 535**



# High Range Water Reducing & retarding Super Plasticizer.

### Description

- **High range water reducer** designed to obtain rehoplastic concrete with slump at least 100mm, without segregation
- Reduces thermal peaks.
- Reduction of 15% water contents whilst maintain workability, durability & impermeability
- Increases **ultimate compressive strength** and other strength developing properties.
- Effects economies of concrete mix thereby saving cement.
- Compatible with all type of cement including sulphate resisting.
- Improves pump-ability of the material.
- **Improves cohesive** properties of concrete to reduce segregation & bleeding.
- Reduce the placing problems in hot weather concrete.
- Improve trowel ability & surface finish.
- **Reduces** the incidence of **honeycombing** and cold joints during vibration.
- **Reduce water contents** would be of benefit to reduce permeability.

# **Recommended Applications**

- Micro silica concrete
- Pre-cast concrete manufacture.
- Ready mix concrete
- Long distance transportation
- In hot weather to extend workability
- Bridges and cantilever structures
- Pre-stressed concrete
- Floor slabs
- Foundations
- Walls and columns
- Beams and slabs
- For fair face results

#### **Technical Data**

TYPE

Color

• Chloride content to BS5075:1982

Nnitrate content

• Consumption with 100kg cement

Specific gravityAir contents

Freezing point

Flash point

535

Dark brown liquid

Nil

Nil

0.5 - 1.5 %

1.18 - 1.20 @ 25 °C

less than 1%

0°C. can be reconstitued, if stirred after thawing

None

#### Standers:

ASTM C494: Type A, B, D, F & G

BS 5075: Part 1

WRC - Used in potable water

### Packaging:

Supplied in: 210 & 250 Kg drum

Storage: Dry; Frost free, out of direct sunlight
Shelf life: 24 months, when stores as above
Hazard class: No dangerous goods, Observe

Material Safety data sheet.

### **Application Details**

### **Setting Time:**

**Pro Crete 535** ensures that rheoplastic concrete remains workable in excess 1 hour at +20°C. Workability loss is dependent on temperature, and on method of transport and initial workability. It is strongly recommended that concrete should be properly cured particularly in hot and dry climates.

# Effect of over dosage:

- · Retardation of initial set
- · Slight increase in air contents
- · Increase in workability





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#### Mixing:

**Pro Crete 535** should be added to concrete during mixing cycle at same time as the water and aggregates. Never add **Pro Crete 535** to thedry cement.

## Dispensing:

**Pro Crete 535** is introduced into the mixer together with mixing water. The plasticizing effect or water reduction is higher if the admixture is added to the concrete after 50-70% of the mixing water has been added. The addition of **Pro Crete 535** to dry aggregate or cement is not recommended.

#### Curing:

Fresh poured concrete must be cured properly, particular at high temperatures in order to prevent plastic and drying shrinkages and cracks. Use **Pro-Tech** Curing Compounds to achive best results or apply wet hessians.

#### Caution:

**Pro Crete 535** is not a fire or health hazard. Spillages should be washed down immediately with cold water. For further information refer to the material safety data sheet.

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- Water Proofing Systems & Materials
- Construction Chemicals & PU Sealants
- Cold Applied Systems & Contractors
- Insulation Systems & Materials

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- Geo Membrane
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